



# Kettle-Wash

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Date of issue: 02/02/2015

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : Kettle Wash  
Product code : 8491

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Alkaline cleaning compound

#### 1.3. Details of the supplier of the safety data sheet

Ace Chemical Products, Inc.  
8415 N. 87th Street  
Milwaukee, WI 53224 - USA  
T (414) 357-8515 - F (414) 357-8528  
[info@acechem.com](mailto:info@acechem.com) - [www.acechem.com](http://www.acechem.com)

#### 1.4. Emergency telephone number

Emergency number : For help in chemical emergencies, call Chemtrec day or night  
Chemtrec 1-800-424-9300

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Skin Corr. 1A H314  
Full text of H-phrases: see section 16

#### 2.2. Label elements

##### GHS-US labelling

Hazard pictograms (GHS-US) :



GHS05

Signal word (GHS-US) : Danger  
Hazard statements (GHS-US) : H314 - Causes severe skin burns and eye damage  
H290 - May be corrosive to metals  
Precautionary statements (GHS-US) : P260 - Do not breathe dust, mist, spray  
P264 - Wash all exposed body parts thoroughly after handling  
P280 - Wear eye protection, face protection, protective clothing, protective gloves  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P310 - Immediately call a doctor, a POISON CENTER  
P321 - Specific treatment - see First Aid measures on this label  
P363 - Wash contaminated clothing before reuse  
P405 - Store locked up  
P406 - Store in corrosion-resistant container with a resistant inner liner  
P501 - Dispose of contents/container to proper treatment facilities in accordance with all applicable local, state & federal regulations

#### 2.3. Other hazards

No additional information available

#### 2.4. Unknown acute toxicity (GHS-US)

Not applicable

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### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

#### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
sodium hydroxide, conc=50%, aqueous solution	(CAS No) 1310-73-2	80 - 90	Skin Corr. 1A, H314
potassium hydroxide, 45%=<conc<50%, aqueous solutions	(CAS No) 1310-58-3	1 - 10	Acute Tox. 4 (Oral), H302 Skin Corr. 1A, H314

Full text of H-phrases: see section 16

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

- First-aid measures general : Check the vital functions. Unconscious: maintain adequate airway and respiration. Respiratory arrest: artificial respiration or oxygen. Cardiac arrest: perform resuscitation. Victim conscious with laboured breathing: half-seated. Victim in shock: on his back with legs slightly raised. Vomiting: prevent asphyxia/aspiration pneumonia. Prevent cooling by covering the victim (no warming up). Keep watching the victim. Give psychological aid. Keep the victim calm, avoid physical strain. Depending on the victim's condition: doctor/hospital. Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). IF exposed or concerned: Get medical advice/attention.
- First-aid measures after inhalation : Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.
- First-aid measures after skin contact : Wash immediately with lots of water (15 minutes)/shower. Do not apply (chemical) neutralizing agents. Remove clothing while washing. Do not remove clothing if it sticks to the skin. Cover wounds with sterile bandage. Consult a doctor/medical service. If burned surface > 10%: take victim to hospital.
- First-aid measures after eye contact : Rinse immediately with plenty of water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Cover eyes aseptically. Take victim to an ophthalmologist. Do not apply neutralizing agents. Obtain medical attention if pain, blinking or redness persist.
- First-aid measures after ingestion : Rinse mouth with water. Immediately after ingestion: give lots of water to drink. Do not induce vomiting. Do not give activated charcoal. Do not give chemical antidote. Immediately call a POISON CENTER or doctor/physician. Take the container/vomit to the doctor/hospital. Ingestion of large quantities: immediately to hospital.

#### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Causes severe skin burns and eye damage.
- Symptoms/injuries after inhalation : EXPOSURE TO HIGH CONCENTRATIONS: Dry/sore throat. Coughing. Irritation of the respiratory tract. Irritation of the nasal mucous membranes. FOLLOWING SYMPTOMS MAY APPEAR LATER: Possible laryngeal spasm/oedema. Risk of lung oedema. Respiratory difficulties.
- Symptoms/injuries after skin contact : Caustic burns/corrosion of the skin. Slow-healing wounds.
- Symptoms/injuries after eye contact : Corrosion of the eye tissue. Permanent eye damage.
- Symptoms/injuries after ingestion : Vomiting. Diarrhoea. Burns to the gastric/intestinal mucosa. Possible esophageal perforation. Bleeding of the gastrointestinal tract. Shock. AFTER ABSORPTION OF HIGH QUANTITIES: Disturbances of consciousness.
- Chronic symptoms : ON CONTINUOUS/REPEATED EXPOSURE/CONTACT: Dry skin. Skin rash/inflammation. Possible inflammation of the respiratory tract.

#### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

- Suitable extinguishing media : EXTINGUISHING MEDIA FOR SURROUNDING FIRES: Adapt extinguishing media to the environment. Foam. Dry powder. Carbon dioxide. Water spray. Sand.
- Unsuitable extinguishing media : Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : DIRECT FIRE HAZARD. Non combustible. INDIRECT FIRE HAZARD. Reactions involving a fire hazard: see "Reactivity Hazard".
- Explosion hazard : INDIRECT EXPLOSION HAZARD. Reactions with explosion hazards: see "Reactivity Hazard".
- Reactivity : On heating: release of corrosive gases/vapours. Absorbs the atmospheric CO<sub>2</sub>. Violent exothermic reaction with (some) acids. Reacts with (some) metals: release of highly flammable gases/vapours (hydrogen). Thermal decomposition generates : Corrosive vapours.

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### 5.3. Advice for firefighters

- Firefighting instructions : Cool tanks/drums with water spray/remove them into safety. Dilute toxic gases with water spray. Take account of toxic fire-fighting water. Use water moderately and if possible collect or contain it. Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
- Protection during firefighting : Heat/fire exposure: compressed air/oxygen apparatus. Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

- General measures : Isolate from fire, if possible, without unnecessary risk.

#### 6.1.1. For non-emergency personnel

- Protective equipment : Gloves. Face-shield. Corrosion-proof suit. Large spills/in enclosed spaces: compressed air apparatus. Large spills/in enclosed spaces: gas-tight suit. See "Material-Handling" to select protective clothing.
- Emergency procedures : Mark the danger area. No naked flames. Wash contaminated clothes. Large spills/in confined spaces: consider evacuation. In case of hazardous reactions: keep upwind. In case of reactivity hazard: consider evacuation. Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

- Protective equipment : Equip cleanup crew with proper protection.
- Emergency procedures : Ventilate area.

### 6.2. Environmental precautions

Prevent soil and water pollution. Prevent spreading in sewers. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

- For containment : Contain released substance, pump into suitable containers. Consult "Material-handling" to select material of containers. Plug the leak, cut off the supply. Dam up the liquid spill. Hazardous reaction: measure explosive gas-air mixture. Reaction: dilute combustible gas/vapour with water curtain. Heat exposure: dilute toxic gas/vapour with water spray. Take account of toxic/corrosive precipitation water.
- Methods for cleaning up : Take up liquid spill into absorbent material, e.g.: dry sand/earth or powdered limestone. Scoop absorbed substance into closing containers. See "Material-handling" for suitable container materials. Carefully collect the spill/leftovers. Small quantities of liquid spill: neutralize with acid solution. Wash away neutralized product with plentiful water. Damaged/cooled tanks must be emptied. Clean contaminated surfaces with an excess of water. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials.

### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

- Additional hazards when processed : May be corrosive to metals.
- Precautions for safe handling : Comply with the legal requirements. Remove contaminated clothing immediately. Clean contaminated clothing. Handle and open the container with care. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Keep away from naked flames/heat. Observe very strict hygiene - avoid contact. Keep container tightly closed. Measure the concentration in the air regularly. Carry operations in the open/under local exhaust/ventilation or with respiratory protection. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Do not breathe dust, mist, spray dust, mist or spray. Avoid contact during pregnancy/while nursing.
- Hygiene measures : Wash all exposed body parts thoroughly after handling Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage, including any incompatibilities

- Technical measures : Comply with applicable regulations.

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Storage conditions	: Keep only in the original container in a cool, well ventilated place away from : direct sunlight, heat sources, Keep container closed when not in use. Keep container closed when not in use.
Incompatible products	: Strong bases. Strong acids.
Incompatible materials	: Sources of ignition. Direct sunlight.
Maximum storage period	: 1 year
Storage temperature	: > 15 °C
Heat and ignition sources	: KEEP SUBSTANCE AWAY FROM: heat sources.
Prohibitions on mixed storage	: KEEP SUBSTANCE AWAY FROM: combustible materials. (strong) acids. metals.
Storage area	: Store in a cool area. Keep out of direct sunlight. Store in a dry area. Store in a dark area. Keep locked up. Provide for a tub to collect spills. Keep only in the original container. Meets the legal requirements.
Special rules on packaging	: SPECIAL REQUIREMENTS: hermetical. dry. clean. correctly labelled. meet the legal requirements. Secure fragile packagings in solid containers.
Packaging materials	: SUITABLE MATERIAL: stainless steel. nickel. polyethylene. polypropylene. glass. stoneware/porcelain. MATERIAL TO AVOID: lead. aluminium. copper. tin. zinc. bronze.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

Accolade		
ACGIH	ACGIH Ceiling (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
OSHA	Not applicable	
sodium hydroxide, conc=50%, aqueous solution (1310-73-2)		
ACGIH	Not applicable	
OSHA	Not applicable	
potassium hydroxide, 45%=<conc<50%, aqueous solutions (1310-58-3)		
ACGIH	ACGIH Ceiling (mg/m <sup>3</sup> )	2 mg/m <sup>3</sup>
OSHA	Not applicable	

### 8.2. Exposure controls

Personal protective equipment	: Avoid all unnecessary exposure.
Materials for protective clothing	: GIVE EXCELLENT RESISTANCE: nitrile rubber. GIVE GOOD RESISTANCE: No data available. GIVE LESS RESISTANCE: chlorinated polyethylene. styrene-butadiene rubber. nitrile rubber/PVC. GIVE POOR RESISTANCE: PVA. natural fibres.
Hand protection	: Gloves. Wear eye protection, face protection, protective clothing, protective gloves protective gloves.
Eye protection	: Chemical goggles or face shield. Face shield.
Skin and body protection	: Corrosion-proof clothing. Wear suitable protective clothing.
Respiratory protection	: Wear gas mask with filter type B if conc. in air > exposure limit. Wear appropriate mask.
Other information	: Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Clear to amber liquid. Viscous.
Colour	: Colourless liquid.
Odour	: Characteristic odour
Odour threshold	: No data available
pH	: > 13
pH solution	: 12
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available

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Freezing point	: 12 °C
Boiling point	: > 100 °C
Flash point	: Not Applicable
Critical temperature	: Not Applicable
Auto-ignition temperature	: Not Applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not Applicable
Vapour pressure	: < 1.2 hPa
Critical pressure	: Not Applicable
Relative vapour density at 20 °C	: No data available
Relative density	: No data available
Density	: 1.47 g/cm <sup>3</sup>
Solubility	: Soluble in water. Water: 100 % Ethanol: 0 % Ether: 0 g/100ml
Log Pow	: < -3.9
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: < 0.05 Pa.s
Explosive properties	: Not applicable.
Oxidising properties	: None.
Explosive limits	: Not Applicable Not Applicable

### 9.2. Other information

VOC content : 0 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

On heating: release of corrosive gases/vapours. Absorbs the atmospheric CO<sub>2</sub>. Violent exothermic reaction with (some) acids. Reacts with (some) metals: release of highly flammable gases/vapours (hydrogen). Thermal decomposition generates : Corrosive vapours.

### 10.2. Chemical stability

Stable under normal conditions. Absorbs the atmospheric CO<sub>2</sub>. Hygroscopic. Not established.

### 10.3. Possibility of hazardous reactions

Not established.

### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

### 10.5. Incompatible materials

Strong acids.

### 10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide. Thermal decomposition generates : Corrosive vapours.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

potassium hydroxide, 45%=<conc<50%, aqueous solutions (1310-58-3)	
LD50 oral rat	273 mg/kg (Rat)
ATE US (oral)	273.000 mg/kg bodyweight

Skin corrosion/irritation : Causes severe skin burns and eye damage.  
pH: > 13

Serious eye damage/irritation : Not classified  
pH: > 13

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Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified
Aspiration hazard	: Not classified
Potential adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.
Symptoms/injuries after inhalation	: EXPOSURE TO HIGH CONCENTRATIONS: Dry/sore throat. Coughing. Irritation of the respiratory tract. Irritation of the nasal mucous membranes. FOLLOWING SYMPTOMS MAY APPEAR LATER: Possible laryngeal spasm/oedema. Risk of lung oedema. Respiratory difficulties.
Symptoms/injuries after skin contact	: Caustic burns/corrosion of the skin. Slow-healing wounds.
Symptoms/injuries after eye contact	: Corrosion of the eye tissue. Permanent eye damage.
Symptoms/injuries after ingestion	: Vomiting. Diarrhoea. Burns to the gastric/intestinal mucosa. Possible esophageal perforation. Bleeding of the gastrointestinal tract. Shock. AFTER ABSORPTION OF HIGH QUANTITIES: Disturbances of consciousness.
Chronic symptoms	: ON CONTINUOUS/REPEATED EXPOSURE/CONTACT: Dry skin. Skin rash/inflammation. Possible inflammation of the respiratory tract.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general	: Classification concerning the environment: not applicable.
Ecology - water	: Mild water pollutant (surface water). Ground water pollutant. Maximum concentration in drinking water: 200mg/l (sodium) (Directive98/83EC). Harmful to fishes. Harmful to invertebrates (Daphnia). pH shift

#### potassium hydroxide, 45%=<conc<50%, aqueous solutions (1310-58-3)

LC50 fishes 1	28.6 mg/l (24 h; Pisces; Pure substance)
LC50 other aquatic organisms 1	100 - 1000 mg/l (96 h)
LC50 fish 2	80 mg/l (96 h; Gambusia affinis; Pure substance)
Threshold limit other aquatic organisms 1	100 - 1000,96 h

### 12.2. Persistence and degradability

#### Accolade

Persistence and degradability	Not established.
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#### sodium hydroxide, conc=50%, aqueous solution (1310-73-2)

Persistence and degradability	Biodegradability: not applicable. Not established.
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#### potassium hydroxide, 45%=<conc<50%, aqueous solutions (1310-58-3)

Persistence and degradability	Biodegradability: not applicable. No (test)data on mobility of the components available.
Biochemical oxygen demand (BOD)	Not applicable
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

### 12.3. Bioaccumulative potential

#### Accolade

Log Pow	< -3.9
Bioaccumulative potential	Not established.

#### sodium hydroxide, conc=50%, aqueous solution (1310-73-2)

Bioaccumulative potential	Bioaccumulation: not applicable. Not established.
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#### potassium hydroxide, 45%=<conc<50%, aqueous solutions (1310-58-3)

Bioaccumulative potential	Not bioaccumulative.
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### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other adverse effects : May cause pH changes in aqueous ecological systems.  
Effect on ozone layer :  
Effect on the global warming : No known ecological damage caused by this product.  
Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste disposal recommendations : Remove waste in accordance with local, state and/or national regulations. Remove for physico-chemical/biological treatment. Do not discharge into surface water. Dispose in a safe manner in accordance with local/national regulations. Dispose of contents/container to proper treatment facilities in accordance with all applicable local, state & federal regulations.  
Additional information : Clean up even minor leaks or spills if possible without unnecessary risk.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

In accordance with DOT  
Transport document description : UN1824 Sodium hydroxide solution, 8, II  
UN-No.(DOT) : UN1824  
Proper Shipping Name (DOT) : Sodium hydroxide solution  
Department of Transportation (DOT) Hazard Classes : 8 - Class 8 - Corrosive material 49 CFR 173.136  
Hazard labels (DOT) : 8 - Corrosive



Packing group (DOT) : II - Medium Danger  
DOT Special Provisions (49 CFR 172.102) : B2 - MC 300, MC 301, MC 302, MC 303, MC 305, and MC 306 and DOT 406 cargo tanks are not authorized.  
IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.  
N34 - Aluminum construction materials are not authorized for any part of a packaging which is normally in contact with the hazardous material.  
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)  
TP2 - a. The maximum degree of filling must not exceed the degree of filling determined by the following: (image) Where: tr is the maximum mean bulk temperature during transport, tf is the temperature in degrees celsius of the liquid during filling, and a is the mean coefficient of cubical expansion of the liquid between the mean temperature of the liquid during filling (tf) and the maximum mean bulk temperature during transportation (tr) both in degrees celsius. b. For liquids transported under ambient conditions may be calculated using the formula: (image) Where: d15 and d50 are the densities (in units of mass per unit volume) of the liquid at 15 C (59 F) and 50 C (122 F), respectively.  
DOT Packaging Exceptions (49 CFR 173.xxx) : 154  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 202  
DOT Packaging Bulk (49 CFR 173.xxx) : 242  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 1 L  
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 30 L  
DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.  
DOT Vessel Stowage Other : 52 - Stow "separated from" acids

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### Additional information

Emergency Response Guide (ERG) Number : 154

Other information : No supplementary information available.

### ADR

No additional information available

### Transport by sea

No additional information available

### Air transport

No additional information available

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

No additional information available

### 15.2. International regulations

#### CANADA

No additional information available

#### EU-Regulations

No additional information available

#### Classification according to Regulation (EC) No. 1272/2008 [CLP]

#### Classification according to Directive 67/548/EEC [DSD] or 1999/45/EC [DPD]

C; R35

Full text of R-phrases: see section 16

#### 15.2.2. National regulations

### 15.3. US State regulations

## SECTION 16: Other information

Other information : None.

Full text of H-phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Skin Corr. 1A	Skin corrosion/irritation, Category 1A
H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage

NFPA health hazard

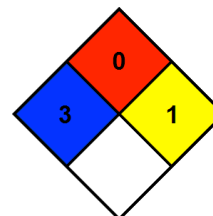
: 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard

: 0 - Materials that will not burn.

NFPA reactivity

: 1 - Normally stable, but can become unstable at elevated temperatures and pressures or may react with water with some release of energy, but not violently.



HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard

Physical : 0 Minimal Hazard

Personal Protection : D



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SDS US (GHS HazCom 2012)

*This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product*